

GLB Contour

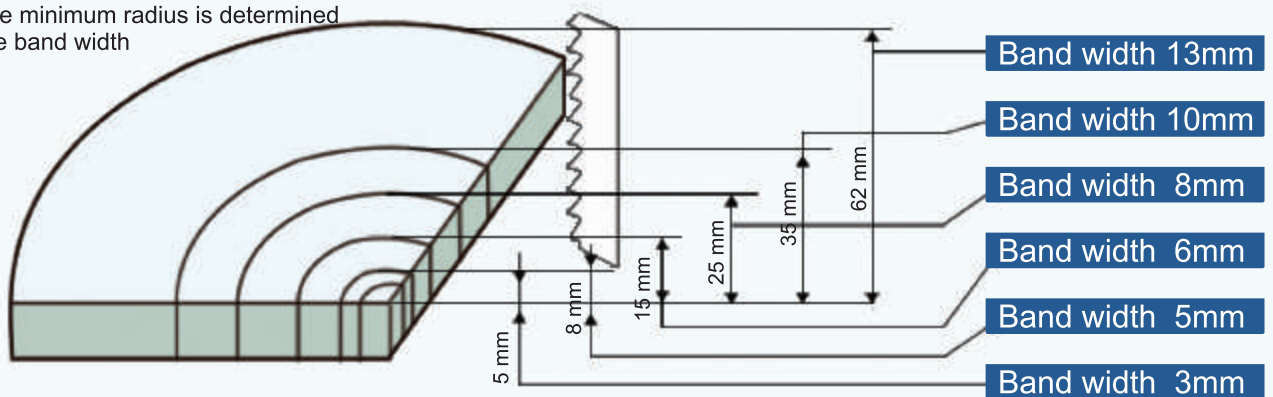


Features

- Bi-metal blade for contour machine made practicable for the first time in the world.
- Capable to satisfy three requirements of the blade used for contour cutting of various steel materials; break free, bend free and continuous sharpness.
- Amada's original M42 base matrix high-speed steel is used for the teeth and tough special steel spring steel is used for the backing material. By combining these two types of steels perfectly, it became possible to cut efficiently all kinds of hard-to-cut material that could never be cut with any conventional blade. In addition, the blade endures breaking or bending force and maintains outstanding sharpness. Surprisingly long service life is available.

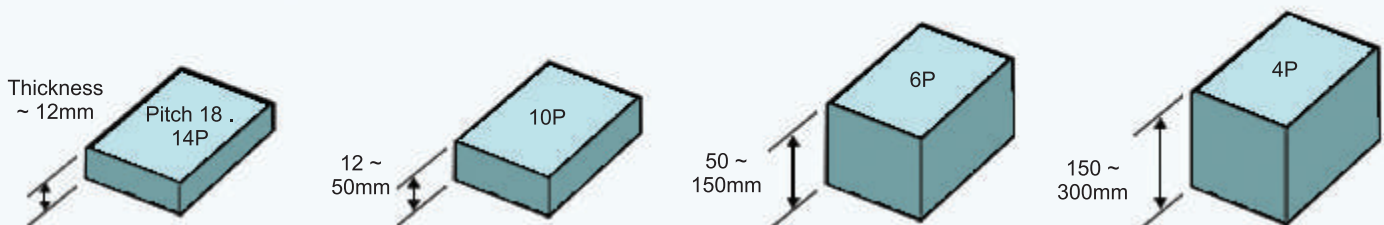
Selection of blade band width

The workable minimum radius is determined based on the band width



Selection of blade pitch

Appropriate pitch is determined based on thickness of the material to be cut



Line-up of Products

Band width (mm)	Band thickness (mm)	Pitch				
		4	6	10	14	18
3	0.64					•
	0.90				•	
5	0.64				•	•
	0.90			•	•	
6	0.64			•	•	•
	0.90		•	•	•	
8	0.64			•	•	•
	0.90		•	•	•	
10	0.64		•	•	•	•
	0.90	•	•	•	•	
13	0.64				•	
	0.90	•	•	•	•	

* A coil length is 30m.

Note: Specifications may change without notice at the sole discretion of Amada's Engineering Department.



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